



Dart Aerospace Ltd.
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648.4701
Job Sheet 215787



Part No: 648.4701

Job Qty: 1 pcs

Part Name: C2 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/20

Job Tracking No:

Due Date: 12/31/20

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG OM_OOPM-C2 Rev 4 IPP Rev A 18.03.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time
110	Packaging 1 - Pick Kit	1 pcs	12/31/20	12/31/20	0.00	0.00	Packaging 1 - SCH-S	
120	QC 4	1 pcs	12/31/20	12/31/20	0.00	0.00	QC 4 - 28	
							QC 4 - 58	
							QC 4 - 69	
							QC 4 - 9	
							QC 4 - 46	
							QC 4 - 68	
							QC 4 - 72	
							QC 4 - 74	
							QC 4 - 75	
							QC 4 - 78	
							QC 4 - 84	
							QC 4 - 80	
							QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	12/31/20	12/31/20	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
							Packaging 3 - 11 - B4B	
							Packaging 3 - 12 - B4B	
							Packaging 3 - 13 - B4B	
							Packaging 3 - 14 - B4B	
							Packaging 3 - 15 - B4B	
							Packaging 3 - 16 - B4B	
							Packaging 3 - 17 - B4B	



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Container No: S322365



Part: 648.4701

Job No: 215787

Serial No/Batch: S322365

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 12/17/20

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				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				Packaging 3 - 37 - B4B	21
135	DC - 1 - B4B	1 pcs	12/31/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	12/31/20	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - FG - 9
					QC 21 - FG - 77
					QC 21 - FG - 28
Part Op 110 - Packaging 1 - Pick Kit Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 648.4701 135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7401 140 - (QC21- Final Inspection - Work Order Release)					

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5308689
600.1310	Label	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5251786
600.1314 5/11/2021	C2 Caution Sticker	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5276946
AN3-14A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5118190
AN4-16A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5316077
AN4-17A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5305767
C2-12-1	Lock Bushing	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5077637
C2-12-7 f	Teflon Spacer Lock	2 (2 ea)	110-Packaging 1 - Pick Kit	5029236
C2-12-8	DUST SHEILD - C2 HOOK	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	52166428
C2-13-5	Keeper Spring	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5084083
C2-14-2	Label Rivets	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5097730
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5305838
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5223866
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5318693
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5308685
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5316204
C2-4-1	Trunnion Bushing	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5075145
C2-7-1 f	Load Beam Bumper	1 (1 ea)	110-Packaging 1 - Pick Kit	5029255
C2-7-2	Lock Bumper	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5277330
C2-9-3	Clock Spring Cover Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093302(x1) 5093301(x3)
C3-10-2	Lock Spring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5297481
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5305876
C3-3-9	Actuator Spring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5294638
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5317029
MS21044N4	Nut, Self-Locking	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5316603
MS21083N3	Nut	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5076011
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5309222
MS35338-137	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5050160
NAS1149F0332P	Washer (AN960-10L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5309801
NAS1149F0363P	Washer (AN960-10)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5318706
NAS1149F0463P	Washer (AN960-416)	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5293757

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/4	2	61	0
	600.1310	1	13	0
	600.1314	1	9	0
	AN3-14A	1	86	0
	AN4-16A	2	194	0
	AN4-17A	1	117	0
	c2-12-1	2	30	0
	C2-12-7	2	0	0
	C2-12-8	2	24	0
	C2-13-5	1	23	0
	C2-14-2	4	122	0
	C2-3-1	2	101	0
	C2-3-2-1	2	129	0
	C2-3-3-1	1	3	0
	C2-3-5	2	108	0
	C2-3-8	2	25	0
	C2-4-1	2	54	0
	C2-7-1	1	0	0
	C2-7-2	2	19	0
	C2-9-3	4	172	0
	C3-10-2	1	23	0
	C3-3-4-1	4	114	0
	C3-3-9	1	43	0
	C3-8-4	1	4	0
	MS21044N4	3	66	0
	MS21083N3	3	23	0
	MS35266-63	1	79	0
	MS35338-137	4	387	0
	NAS1149F0332P	4	1,632	0
	NAS1149F0363P	1	267	0
	NAS1149F0463P	6	265	0
Part Specifications				
Specifications could not be found.				

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